

Contents

1	Introduction	1
2	Failure of laminates.....	5
2.1	Laminate structure	5
2.2	Micro-cracks.....	6
2.3	Inter Fiber Fracture (IFF)	7
2.3.1	Different forms of Inter Fiber Fracture (IFF)	10
2.3.2	Relevance of IFF.....	13
2.4	Delamination	14
2.5	Fiber Fracture (FF)	16
2.6	Laminate Failure.....	18
2.7	Summary of chapter.....	19
3	Stress and strength analysis: Basics and definitions	21
3.1	Coordinate systems, stresses and stressings	21
3.1.1	Natural coordinate system of the UD-lamina	21
3.1.2	Coordinate system of the laminate.....	22
3.1.3	Stresses of the UD-lamina	22
3.1.4	Stressings of a UD-element	23
3.1.5	Stresses on the fracture plane, adapted coordinate system.....	24
3.1.6	Coordinate system for the visualization of fracture bodies	25
3.2	Stress analysis.....	27
3.3	Strength analysis.....	28
3.3.1	Introduction.....	28
3.3.2	Fracture condition, fracture criterion and the term “stress exposure”.....	28
3.3.3	Distinguishing residual and load determined stresses	32
3.3.4	Margin of safety and reserve factor of the Composite materials structure.....	33
3.4	Summary of chapter.....	34
4	Puck’s action plane fracture criteria	37
4.1	Fiber fracture criteria	37
4.2	Inter fiber fracture (IFF) criteria	40

4.2.1	Motivation.....	40
4.2.2	Different IFF-fracture modes.....	43
4.2.3	Fracture hypotheses	44
4.2.4	Fracture resistance of the action plane.....	46
4.2.5	Visualization of the stress/strength problem.....	51
4.2.6	Universal 3-D-formulation of the action plane related IFF-criteria	65
4.2.7	Analytical 2-D-formulation for plane states of stress	79
4.3	Extensions to the IFF-criteria	83
4.3.1	Inclusion of stresses not acting on the fracture plane in the action-plane-related inter-fiber fracture criteria.....	83
4.3.2	Calculation of the stretch factor f_s^L of the load- determined stresses when residual stresses are present.....	97
4.4	Visualization of fracture bodies.....	108
4.5	Summary of chapter.....	114
5	Analysis of the gradual failure process.....	117
5.1	Approaches for the modeling of the gradual failure process.....	119
5.2	Puck’s approach for the analysis of the gradual failure process.....	121
5.2.1	Degradation procedure for cracks due to IFF ^{Mode A} ...	122
5.2.2	Degradation procedure for cracks due to IFF ^{Mode B} and IFF ^{Mode C}	123
5.2.3	Puck’s method from 1969.....	125
5.2.4	Degradation method used in the “World Wide Failure Exercise”.....	128
5.2.5	New degradation method (2007)	128
5.2.6	Laminates with unsound loading conditions.....	129
5.3	Implementation of the Puck theory for the gradual failure process in a software code	130
5.4	Summary of chapter.....	133
6	Experimental work.....	137
6.1	Verification of the fracture hypotheses and calibration of the fracture body.....	137
6.1.1	Experiments with Three Dimensional Stress States .	137
6.1.2	Experiments with plane (σ_2, τ_{21})-stress combinations	143
6.2	Experimental determination of degradation curves	150
6.2.1	Degradation of E_{\perp}^I and $G_{\perp\parallel}$ for fracture Mode A.....	151
6.2.2	Degradation of E_{\perp} and $G_{\perp\parallel}$ for fracture Mode B.....	156

6.2.3 Degradation of $v_{\perp\parallel}$ and $v_{\parallel\perp}$	157
6.2.4 Validation of degradation curves	159
6.3 Summary of chapter.....	167
7 Implementation in software.....	171
8 Application of Puck's work in industrial practice	175
9 Concluding remarks.....	177
Annex	179
References	197
Index	203