

# Contents

|          |  |            |
|----------|--|------------|
| <b>1</b> | <b>Introduction</b>  | <b>1</b>   |
|          | <i>Reinhart Poprawe</i>  |            |
| <b>2</b> | <b>High-Power Diode Laser Technology and Characteristics</b>                           | <b>5</b>   |
|          | <i>Martin Behringer</i>  |            |
| 2.1.     | Principles of Diode Laser Operation  | 5          |
| 2.2.     | Manufacturing Technology   | 25         |
| 2.3.     | Chip Characterization Methods and Measurements   | 33         |
| 2.4.     | Broad Area Emitters and Arrays   | 47         |
| 2.5.     | High-Brightness Emitters and Arrays  | 55         |
| <b>3</b> | <b>Packaging of Diode Laser Bars</b>   | <b>75</b>  |
|          | <i>Konstantin Boucke</i>   |            |
| 3.1.     | Introduction   | 75         |
| 3.2.     | Mounting of Diode Laser Bars   | 77         |
| 3.3.     | Cooling  | 83         |
| 3.4.     | Expansion-Matched Packages   | 104        |
| 3.5.     | Mounting of Micro-Optics   | 117        |
| <b>4</b> | <b>Incoherent Beam Superposition<br/>and Stacking</b>                                  | <b>121</b> |
|          | <i>Peter Loosen, Alexander Knitsch</i>   |            |
| 4.1.     | Introduction and Survey  | 121        |
| 4.2.     | Beam Collimation   | 128        |
| 4.3.     | Techniques for Beam Combination  | 142        |
| 4.4.     | Stacking Techniques  | 150        |
| 4.5.     | Beam Symmetrization and Fiber Coupling   | 162        |
| 4.6.     | Beam Quality Limits and Comparison<br>to Coherent Coupling                             | 175        |
| <b>5</b> | <b>Laser Systems Beam Characteristics, Metrology,<br/>and Standards</b>                | <b>181</b> |
|          | <i>Bert John Neubert, Wolf-Dieter Scharfe</i>  |            |
| 5.1.     | Introduction   | 181        |
| 5.2.     | Theoretical Background of Beam Propagation   | 183        |
| 5.3.     | Power Density Distribution   | 186        |
| 5.4.     | Propagation of the Beam Widths   | 188        |
| 5.5.     | Measurement of the Beam Power  | 196        |
| 5.6.     | Measurement of the Power Density Distribution<br>and the Beam Propagation Ratio, $M^2$ | 196        |

|          |  |            |
|----------|--|------------|
| 5.7.     | Beam Positional Stability                                      | 204        |
| 5.8.     | Wavefront of a Laser Beam                                      | 205        |
| 5.9.     | Lifetime   | 206        |
| 5.10.    | Laser Safety   | 209        |
| 5.11.    | Table of International Standards related<br>to Laser Metrology | 210        |
| 5.12.    | Practical Hints for Measurements                               | 211        |
| <b>6</b> | <b>Diode Laser Systems</b>                                     | <b>215</b> |
|          | <i>Friedrich Bachmann</i>                                      |            |
| 6.1.     | Introduction   | 215        |
| 6.2.     | Multi-Purpose Diode Laser Systems                              | 215        |
| 6.3.     | Modular Diode Laser Systems                                    | 245        |
| <b>7</b> | <b>Applications</b>  | <b>285</b> |
|          | <i>D. Petring, R. Polzin, M. Becker</i>                        |            |
| 7.1.     | Joining Technologies   | 285        |
| 7.2.     | Cutting and Laser-Assisted Machining Technologies              | 387        |
| 7.3.     | Surface Treatment  | 425        |
| <b>8</b> | <b>Summary and Outlook</b>                                     | <b>535</b> |
|          | <i>Reinhart Poprawe</i>  |            |
|          | <b>Index</b>   | <b>539</b> |